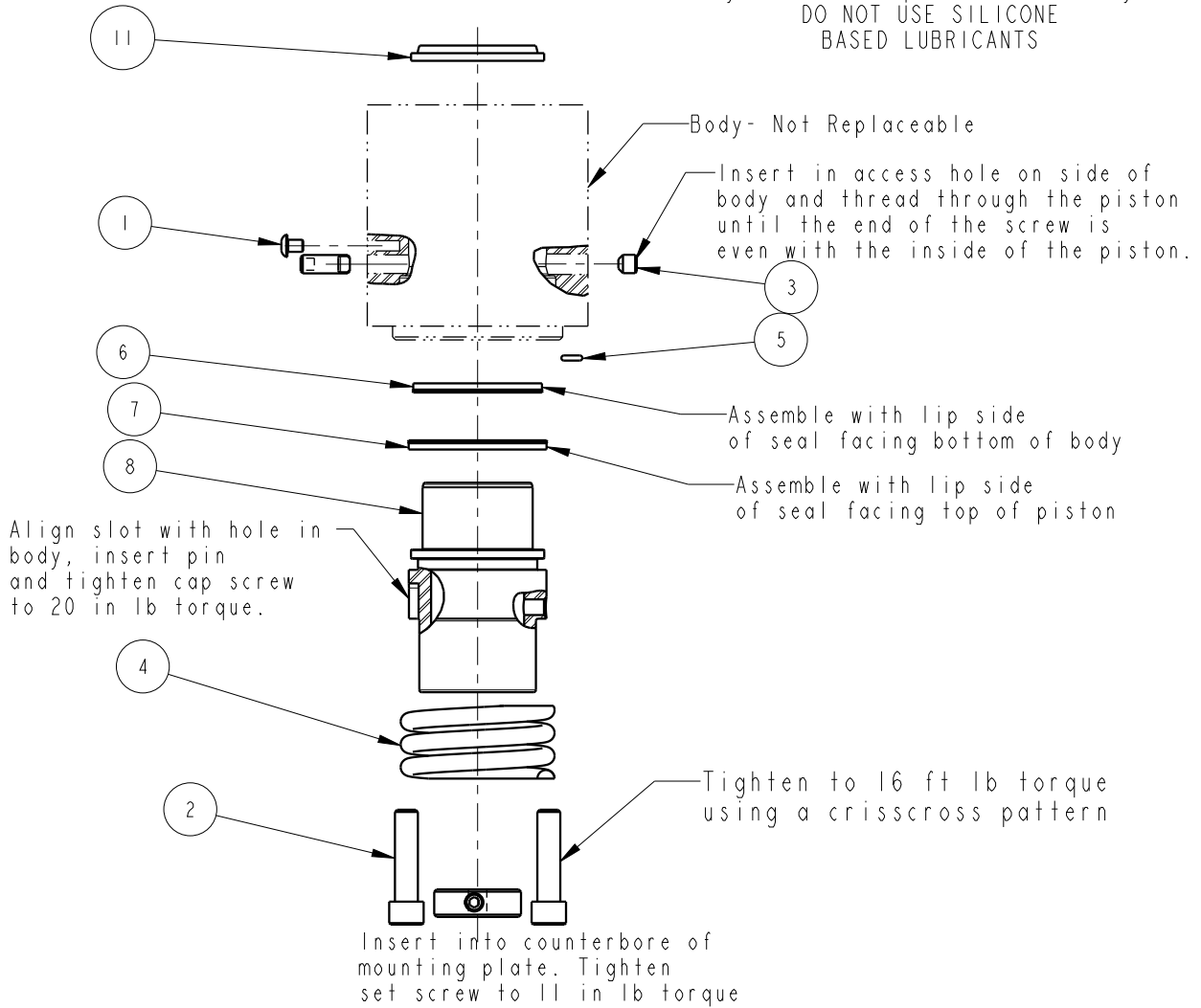



Lubricate all seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS



No.	QTY	PART No.	DESCRIPTION
11	1	39V11077	WIPER, SNAP-IN, (1-1/2)
10	1	81591901	LOCATOR, VISE, COLLET
9	1	81591900	PIN, GUIDE, VISE, COLLET
8	1	81511900	PISTON, VISE, COLLET
7	1	39011076	SEAL, LL, (1-5/8 X 1/8 X 1/8 X 1-7/8)
6	1	39011075	SEAL, LL, (1-1/2 X 1/8 X 1/8 1-3/4)
5	1	39000053	O-RING, (-007)
4	1	23315002	SPRING, COMPRESSION
3	2	21440006	SHSS, FLAT POINT, SELF-LOCKING
2	4	21411010	SCREW, CAP, SOCH, 5/16-18 X 1-1/4, ALY
1	1	21410006	BHCS, 8-32 x 1/4, SST

Standard Seal Kit 60-1221-19	Fluorocarbon Seal Kit 6V-1221-19	Spring Kit 61-1551-19
39-0110-76	39-V110-76	39-0000-53
39-V110-77	39-V110-77	23-3150-02
39-0000-53	39-V000-53	
39-0110-75	39-V110-75	

PARTS LIST	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
	Model Number 15-511-01	PARTS LIST, ASSY, BODY, VISE, COLLET
SIZE A	PL-1552	REV G

G	5499	RELEASE	NPETERS	10/4/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY		
DATE:	02-04-94			